

## No. 6339

### Heavy duty thread paste



Order no.	Temperature range	Contents [ml]	Packaging Unit	Weight [g]
86686	-25 - + 125°C	75	12	75

#### Application:

For lubricating screw connections in clamping fixtures. Especially when aggressive coolants are used. Unlubricated (dry) screw connections are subjected to high friction forces (clamping force reduction) and rapid wear when tightened securely often. Thanks to its optimal lubricity, AMF screw compound increases the achievable clamping force and protects the material (longer service life).

#### Features:

The paste, based on mineral fat, has a synergetic acting combination of highly active white solid lubricants. It is resistant to heat and wash off. (Washouttest according DIN 51807, part 2; loss of lubricant after 1 h/37.8°C = 1.4%).

## No. 6342

### Spring type clamp support

with brass locking screw



Order no.	Size	D1	D2	L1	L2	Travel of spring S	for clamping screw	Weight [g]
75952	1	22	10,5	30	22	8	M8-M10	41
75960	2	26	14,5	32	22	10	M12-M14	55
75978	3	32	18,5	38	26	12	M16-M18	89
75986	4	38	22,5	40	28	12	M20-M22	133
75994	5	45	27,5	44	32	12	M24-M27	177

The spring type clamp support holds the clamp while the work piece is removed and loaded, ensuring fast and safe clamping sequence.

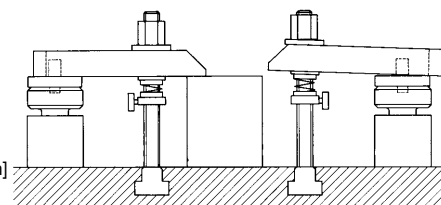
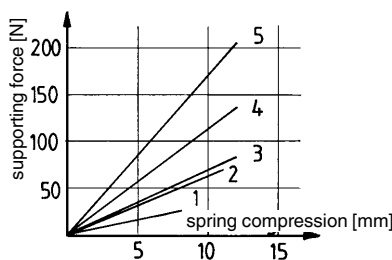
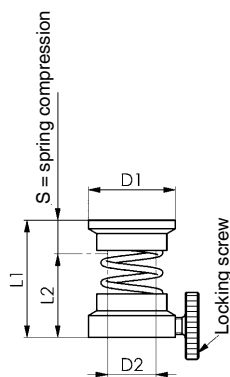
#### Recommendations



DIN 6379,  
page 76



DIN 787,  
page 70



## No. 6485

### T-slot scraper

Order no.	Size	Slot	Packaging Unit	Weight [g]
72892	14-20	14-20	100	105
72900	22-32	22-32	50	100
72918	36-54	35-54	-	360



Subject to technical alterations.